



Craven Equipment

Inspired by Adventure Built for Everyday

Bike - AMC, 14/8-G2/5

The correct rack for these bikes is a 'W' rack

There are two fitting kits for this setup. The first kit is used to fit the rack to the bike and does not have provision for holding panniers. The second kit is additional to the first and contains the extra parts needed to fit the panniers.

Included in the fitting kits:-

Main fitting kit

Part Number	Quantity	Description
0522Q	2	Bolt, 1/4 x 17/32 x CEI, sprocket bolt, stainless
FA1026Q	2	Nut, thin, M8, stainless
FA1041Q	2	Bolt, standard head, M8 x 40, stainless
FA1476Q	6	Set bolt, M8 x 20, stainless steel
FA1530Q	8	Nyloc nut, M8, stainless
P204	2	Support arm clamp, saddle
P417	2	Bent leg
P424	2	Straight leg 6-3/4 centres
P490	1	Strut (other hand is P490A)
P490A	1	Strut (other hand is P490)
SP1/4	2	Nyloc nut, 1/4 x 26

Pannier fitting kit

Part Number	Quantity	DESCRIPTION
B136	2	Spacer 8x5/8x15mm, stainless
FA1041Q	2	Bolt, standard head, M8 x 40, stainless
FA1477Q	6	Set bolt, M8 x 25, stainless steel
FA1530Q	8	Nyloc nut, M8, stainless
P113	2	Straight Leg 8-3/16 centres
P203	2	Support arm clamp, flat
P204	2	Support arm clamp, saddle
P489	1	Strut (other hand is P489A)
P489A	1	Strut (other hand is P489)



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Fitting the rack:- Specific notes about your kit

Main kit

Remove the seat to expose the frame mounts that hold the mudguard on. Bolt a P417 to the outside of the frame on each side of the bike, see Fig 3. Fit the following loosely to each side of the bike, one of the long, P490 / P490A stays, one of the 6" straight stays, P424 and the clamp bracket that matches the holes in the angled supports used above, bolting the P490/P490A stay at the front to the forward mudguard lug, with the slight bend to the outside, see fig 4. Bolt the clamp to the top hole of the P417 angled bracket, clamping the P490/P490A stay at the same time and the straight stay, P424 to the bottom fixing of the clamp, see figs 5 & 6. Now bolt the rack on and still keep the bolts loose to enable alignment. Re-attach the seat and tighten bolts. The machine should now look like figs 7 & 8.

Second kit

The second kit is quite simple. Attach P203 & P204 loosely to the long P490/P490A stays. Loosely attach the P113 to the rail which runs under the rack, then attach the P489 & P489A between the two with the spacer B136 between the 2 stays at the bottom, see Fig 9. The lower pannier support will attach to P113.

Fitting the panniers:-

See 'General Fitting instructions' sheet for step-by-step advice for fitting a rack and panniers to any machine.



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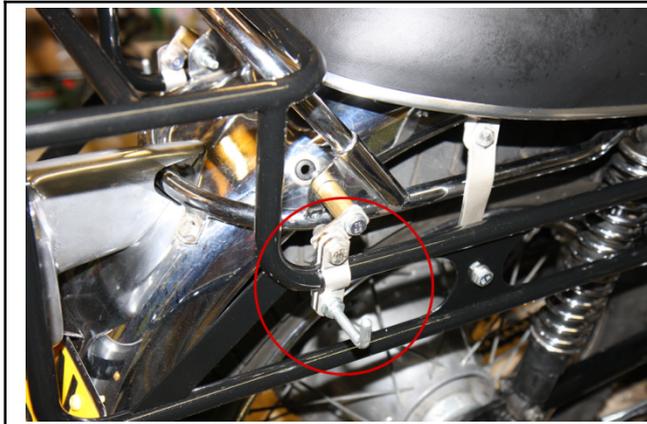


Fig 1(gold spacer & bike not included)



Fig2 (left
bottom)



Fig 2a (R, top) Fig 2b (R,
bottom)



Fig 3



Fig 4



FIG 5



FIG 6



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FIG 7



FIG 8

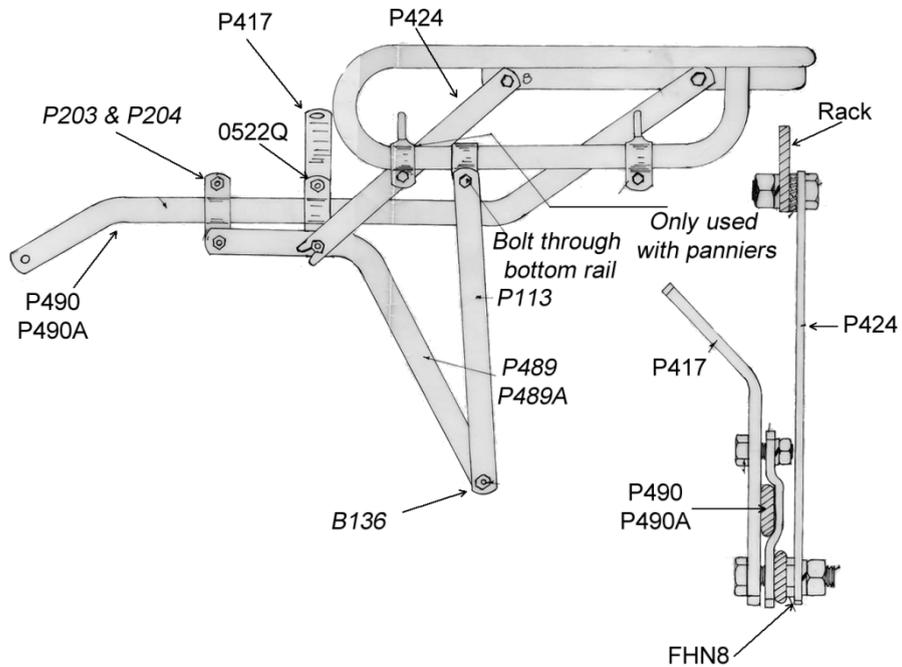


FIG 9