



Craven Equipment

Inspired by Adventure Built for Everyday

Bike – Lambretta - Series 1, 2 and 3

The fitting kit is designed to mount the Monte Stella topbox to the Lambretta scooter

Included in the fitting kits:-

Main fitting kit, series 1 & 2

Part Number	Quantity	Description
P142	2	Top box support brackets - Series 1 & 2
B157	8	Tapped trunnion M6
FA1028Q	8	Washer, half penny, M6, stainless
83-1377	4	Rubber washer
FA1456Q	2	Set screw, standard head, M6 x 35, stainless
FA1035Q	6	Bolt, standard head, M6 x 25, stainless

Main fitting kit, series 3

Part Number	Quantity	DESCRIPTION
83-1377	4	Rubber washer
B157	8	Tapped trunnion M6
FA1028Q	8	Washer, half penny, M6, stainless
FA1035Q	6	Bolt, standard head, M6 x 25, stainless
FA1456Q	2	Set screw, M6 x 35, stainless
P171	2	Top box support brackets - Series 3



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Spare wheel fitting kit - optional

Part Number	Quantity	DESCRIPTION
83-1377	3	Rubber washer
B114	3	Spacer 8x15x50mm
FA1024Q	3	Bolt, M8 x 70, stainless
FA1028Q	1	Washer, half penny, M6, stainless
FA1035Q	1	Bolt, M6 x 25, stainless
FA1051Q	1	Nut, Nyloc, M6, stainless
FA1530Q	3	Nyloc nut, M8, stainless
P160	1	Spare wheel support
P162	1	Spare wheel mounting jig
S19-2Q	1	Plain washer 1/4, stainless
S19-3Q	6	Plain washer, 5/16, stainless

Fitting the rack:- Specific notes about your kit

Main kit – See Fig 1

Remove any existing rack from the rear of your scooter (you should be able to remove the side panels and unbolt the rack). If you have no rack fitted, just remove the gromets in the rear tail section. Take the two aluminium top box supports (P142 or P171) and bolt these onto the body using the bolts and trunnions provided. There are also rubber washers provided to protect the paintwork. Tighten the bolts up to ensure that the aluminium supports are secure. Now place the topbox on the aluminium supports in the desired position. We do not drill the box in advance since people have different seats and arrangements on their own scooters. Mark the box where you want the mounting bolts to go, then drill the box for the M6 bolts. If you have not bought the spare wheel holder now fit the box using the four M6 bolts provided and trunnions as per the bike mountings. Fill the box with a picnic and enjoy.

If you have bought the spare wheel holding kit continue reading.



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Spare wheel holding kit

Take the large, flat spare wheel holder (P160) and place it on the two aluminium supports (P142 or P171) on the bike. Now place the topbox on the flat spare wheel holder and put the M6 bolts through the topbox and spare wheel holder and then into the trunnions (Fig 1). Tighten everything. Now take the drilling jig for the spare wheel, place this on the front of the box (the side with the lock). There is a cut out at the top of the jig which will sit around the lock and locate the jig in the correct position. Now drill three holes in the box following the jig, (use masking tape to stop the drill bit wandering). Place your spare wheel on the support, using the three bolts, spacers and rubber washers, bolt the wheel onto the topbox, the rubber washers are included to help protect the top box (Fig 2 and 3).

Fig 1.





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Fig 2.



Fig 3.

